

FILM STRUCTURE

F-CHY CHEMICAL COATED YARN GRADE FILM

F-CHY is a transparent BOPET film. The Film is one side chemical coated other side untreated.

KEY FEATURES:

Excellent clarity & transparency

- Very High thermal stability
 Excellent machinability & handling
- properties
- High mechanical properties
- Improved metal & various type Ink adhesion on chemical coated side



APPLICATION:

- Metallie yarnSynthetic Jari (yarn)
- Synchetic Jan (yan)
- Metallization Lacquering
- Printing & Lamination

PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUES	
THICKNESS	Internal	Micron	12	23
THICKINESS	internal	(Gauge)	48	92
YIELD	Internal	m² / kg	59.52	31.05
HELD	internal	in² /lb	41934	21876
SURFACE TENSION # (Chemical Coated Side)	ASTM D-2578	-	60	
COF (max) (One side to the other side)	ASTM D-1894	-	0.5	0.5
HAZE (max)	ASTM D-1003	%	4.0	4.5
TENSILE STRENGTH AT BREAK (min) –	MD	kg/cm²	2000	2000
	TD ASTM D-882		2100	2100
	MD ASTIND-882	(Psi) -	28500	28500
	TD		30000	30000
ELONGATION AT BREAK (min)	MD ASTM D-882	%	105	120
	TD ASTIMU 002		80	90
LINEAR SHRINKAGE (max) (5 Minute at 190°C)	MD ASTM D-1204	% –	4.0	
	TD ASTWD-1204		0.5	
W.V.T.R. (38º C & 90% RH) (typical)	ASTM F-1249	gm/m²/day	45	30
		(gm/100 in²/day)	2.9	2.0
OTR (23°C & 0% RH) (typical)	ASTM D-3985	cc/m²/day	130	80
		(cc/100 in²/day)	8.5	5.2

The inherent surface tension of the untreated side of any Pet film is minimum 42 dyne/cm

STORAGE & HANDLING

SELEXIBLE need to be stored in a warehouse below 35°C (95° F) and should not be exposed to direct sunlight, bright light sources or high humidity. If the material is stored in the recommended conditions, SELEXIBLE is suitable for use within 270 days from date of shipment.

FOOD CONTACT

SELEXIBLE complies with EU and FDA regulations on plastic materials used for food grade application. Specific document and SDS are available on request.

DISCLAIMER

It is the responsibility of our customers to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.

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